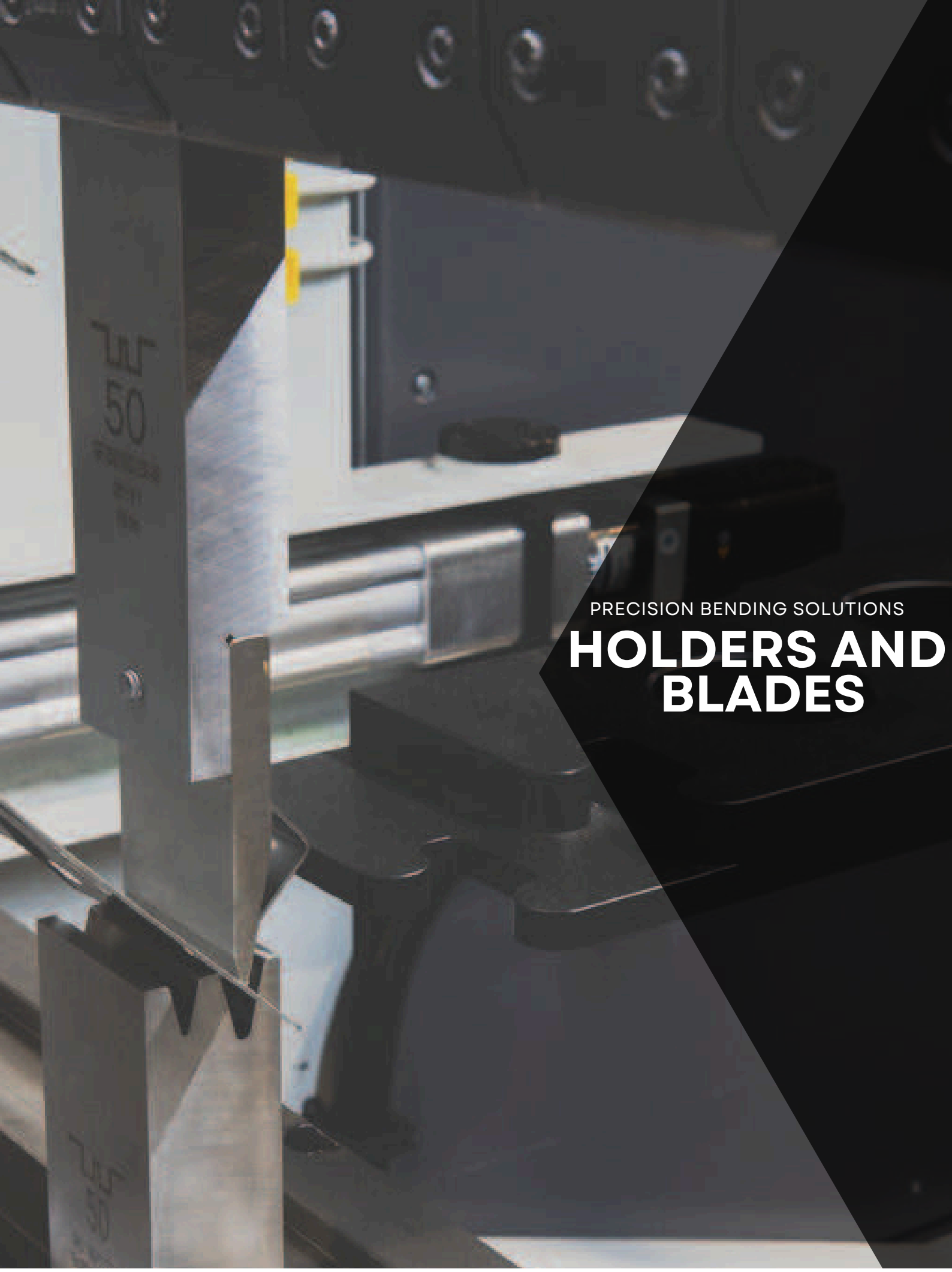


PRECISION BENDING SOLUTIONS

HOLDERS AND BLADES

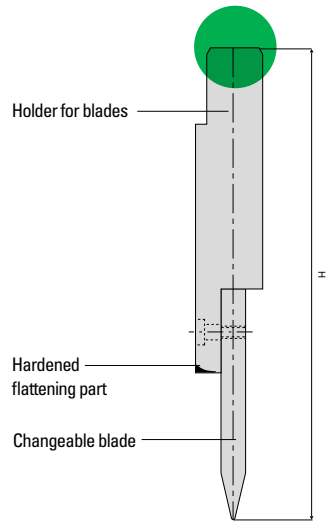
STE-HOLDERS FOR BLADES AND BLADES R 0,5 – 6,0

Explanation . . . . . 136 – 137
Holders for blades . . . . . 138 – 139
Blades R 0,5 – 6,0 139

Quality and precision

- Optimum materials
  - 42 CrMo4, tempered to 1100 – 1200 N/mm²
  - C45, 650 – 800 N/mm²
- Bending radius/intake radii hardened up to 54 – 60 HRC
- Precision ground
- Guaranteed exchangeability and parallelism
- Tool marking with all technical information

EXAMPLE OF USE



Product advantages

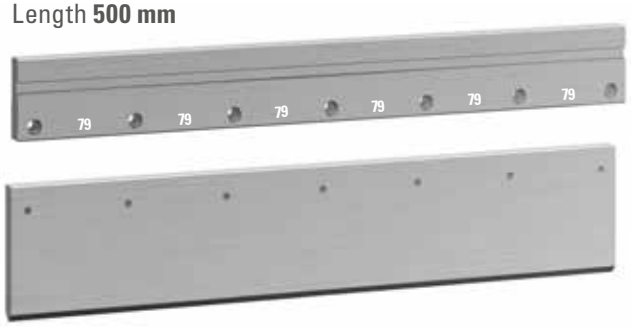
- Cost-saving: One holder for different blades
- Flexible application by changeable blades R 0,5 – R 6,0
- Fast and easy change of the blades
- Holder for blades with hardened flattening part

STE-CONTACT PARTNER

You will find your personal contact partner at

Tool lengths

Length **500 mm**



Length **300 mm**



Length **200 mm**

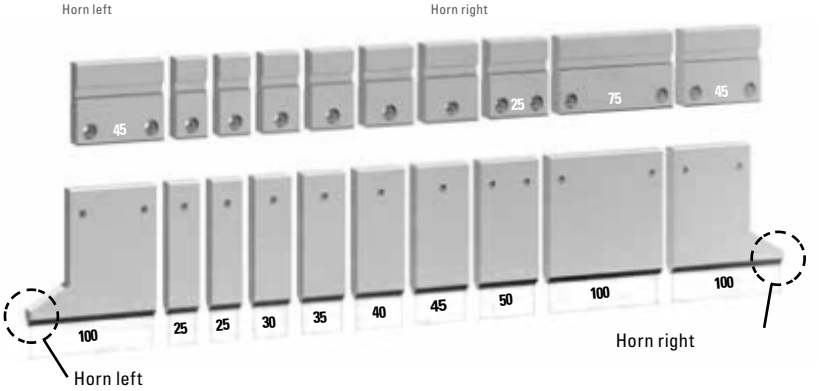


Length **100 mm**



Length **550 mm sectionalized**

- Sectionalized holders for blades are delivered as a complete set
- 10 Segments
  (100, 25, 25, 30, 35, 40, 45, 50, 100, 100)

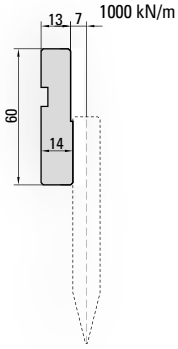


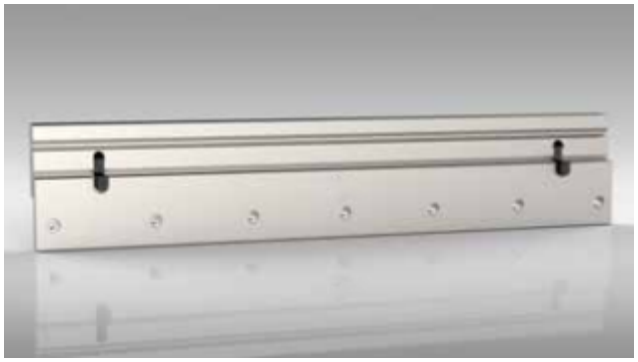


Holders for blades

STE-SYSTEM AMADA

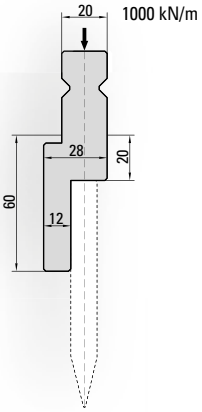
10.400	24h
500 mm	3,0 kg
300 mm	1,8 kg
200 mm	1,2 kg
100 mm	0,6 kg
488 mm sectionalized	2,9 kg



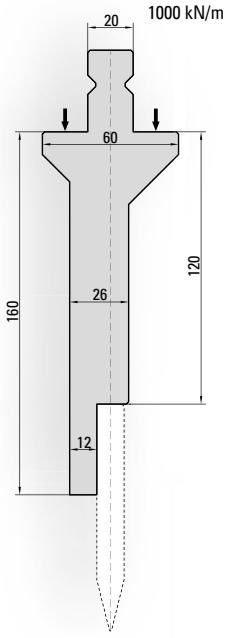


STE-SYSTEMS TRUMPF/WILA/LVD

15.755	24h
Simple Clamp	
500 mm	6,7 kg
300 mm	4,0 kg
200 mm	2,7 kg
100 mm	1,4 kg
550 mm sectionalized	7,4 kg

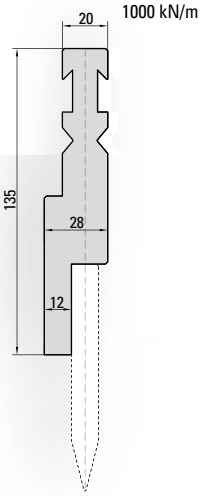


15.760	24h
Safety pins	
500 mm	19,5 kg
300 mm	11,7 kg
Simple Clamp	
200 mm	7,8 kg
100 mm	3,9 kg
550 mm sectionalized	21,5 kg



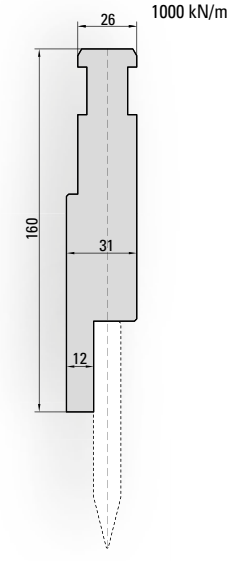
STE-SYSTEM BYSTRONIC

14.282	24h
500 mm	7,0 kg
300 mm	4,2 kg
200 mm	2,8 kg
100 mm	1,4 kg
550 mm sectionalized	7,7 kg



STE-SYSTEM EHT

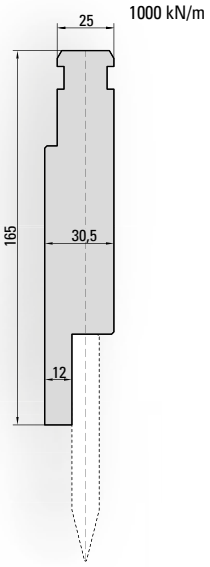
17.070	24h
500 mm	15,0 kg
300 mm	9,0 kg
200 mm	6,0 kg
100 mm	3,0 kg
550 mm sectionalized	16,5 kg



Holders for blades

STE-SYSTEM WEINBRENNER

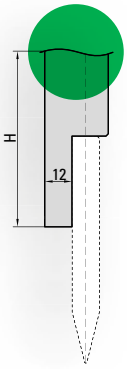
17.570	24h
500 mm	15,5 kg
300 mm	9,3 kg
200 mm	6,2 kg
100 mm	3,1 kg
550 mm sectionalized	17,0 kg



OTHER SYSTEMS

Holder for blades with individual clamping, suitable for your press brake

Delivery time on reqest





Blades R 0,5 – 6,0

28°						24h
Model	R (mm)	500 mm Price	300 mm Price	200 mm Price	100 mm Price	550 mm sect. Price
15.761	0,5					
15.763	1,0					
15.762	1,5					
15.765	2,0					
15.764	2,5					
15.766	3,0					
15.767	4,0					
15.768	5,0					
15.769	6,0					
Weight						

