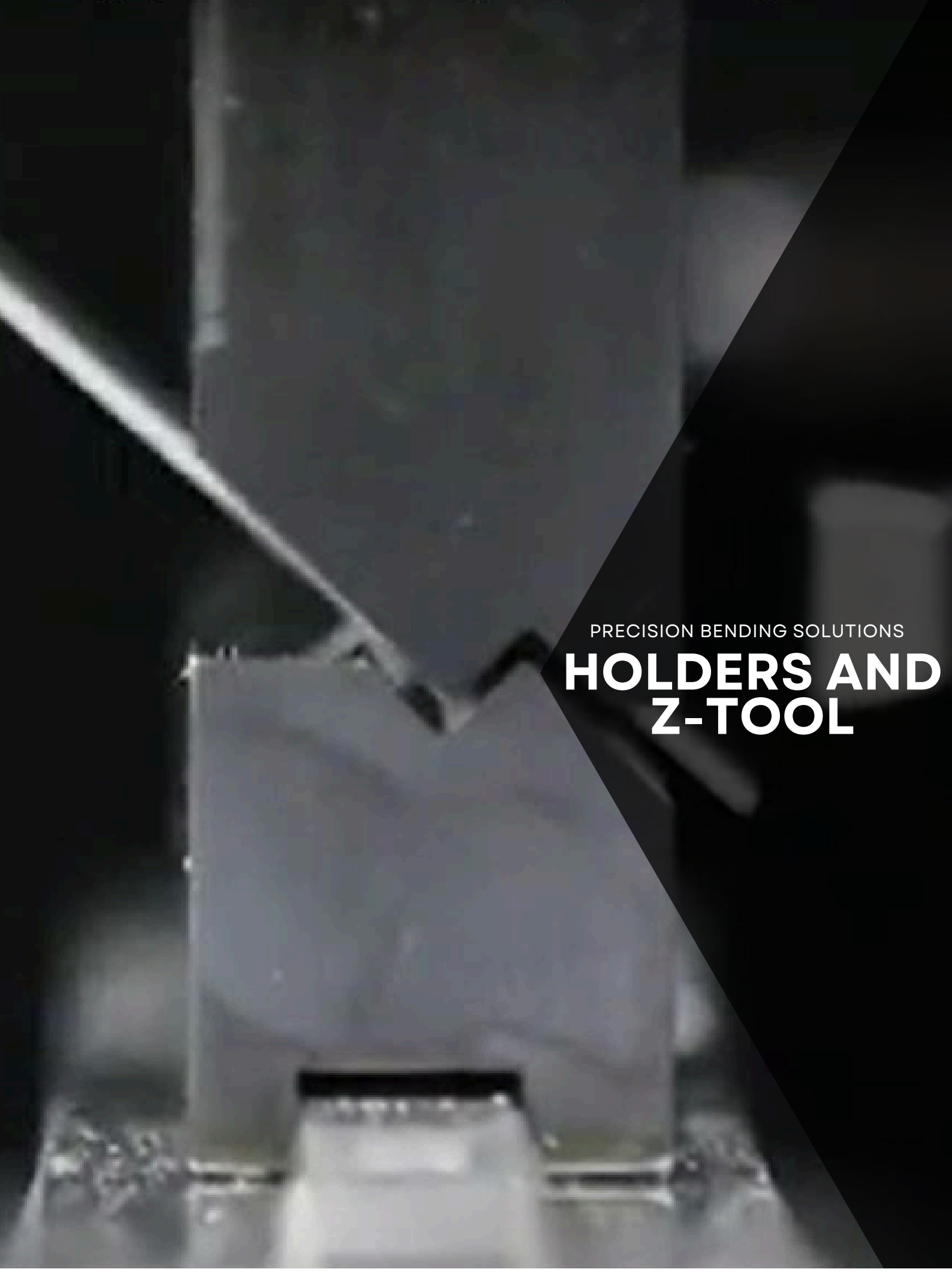


PRECISION BENDING SOLUTIONS

HOLDERS AND Z-TOOL

STE-Z-TOOL HOLDES AND Z-TOOL INSERTS Z 1,0 – 15,0

Explanation 150
Z-Tool holders . . . . . .151 – 152
Flattening insert 152
Z-Tool inserts Z 1,0 – 15,0 153

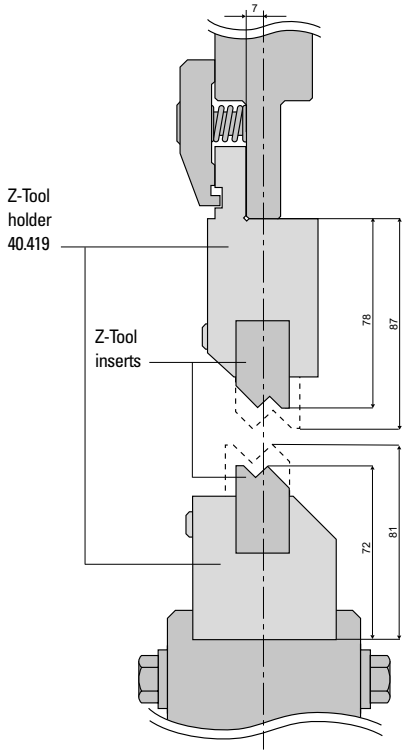
Quality and precision

- Optimum materials
  - C45, 650 – 800 N/mm²
- Bending radius/intake radii hardened up to 54 – 60 HRC
- Precision ground
- Guaranteed exchangeability and parallelism
- Tool marking with all technical information

Product advantages

- Cost-saving: One holder for different Z-Tool tool inserts
- Z-Tool holders and Z-Tool inserts Z 1,0 – 15,0 are each delivered as a set
- Flexible application by changeable Z-Tool inserts Z 1,0 – 15,0
- No adjustment necessary
- Short Z-bending in one stroke
- Z-bending with long flanges possible
- Sectionalized Z-Tools on request

EXAMPLE OF USE



Z-Tool inserts are fixed by M8 grub screws in the Z-Tool holders.

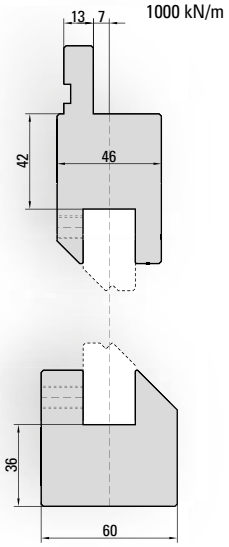
STE-CONTACT PARTNER

You will find your personal contact partner at

Z-Tool holders

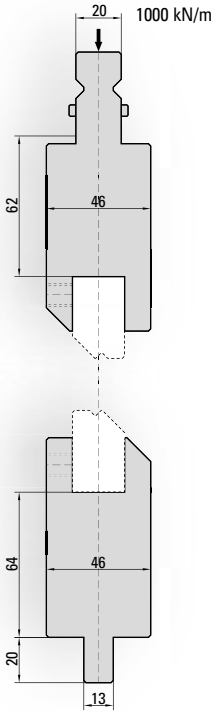
STE-SYSTEM AMADA

40.419	24h	
835 mm		37,4 kg
415 mm		18,7 kg



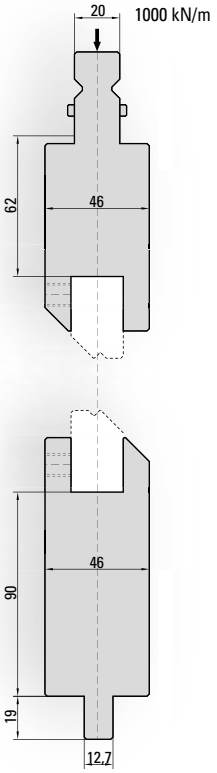
STE-SYSTEMS TRUMPF/WILA

15.050	24h	
Safety pins		
835 mm		50,0 kg
415 mm		25,0 kg



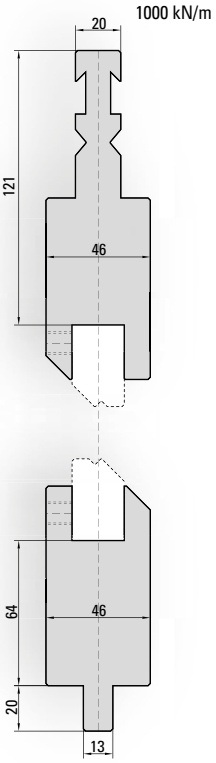
STE-SYSTEM LVD

16.060	24h	
Safety pins		
835 mm		60,0 kg
415 mm		30,0 kg



STE-SYSTEM BYSTRONIC

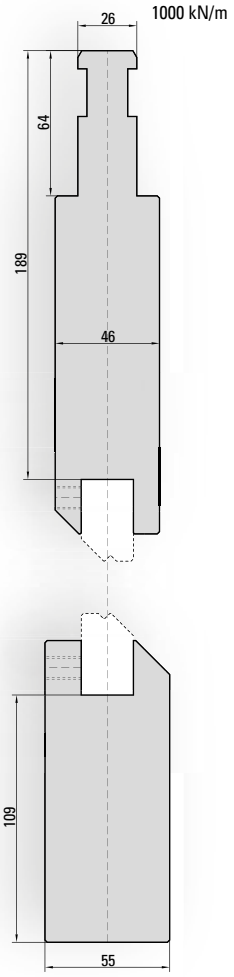
14.080	24h	
835 mm		53,0 kg
415 mm		26,5 kg



Z-Tool holders

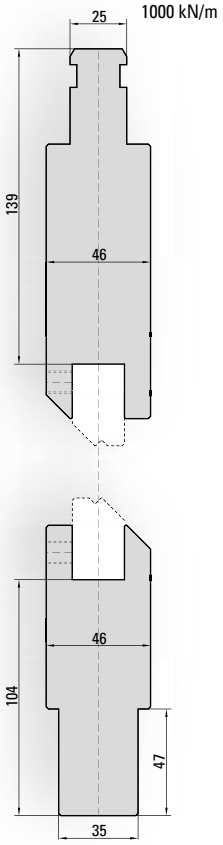
STE-SYSTEM EHT

17.050	24h
415 mm	46,8 kg



STE-SYSTEM WEINBRENNER

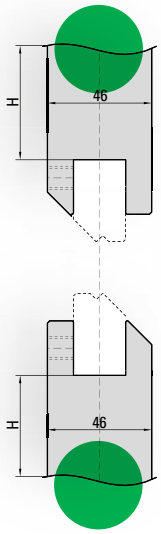
17.550	24h
415 mm	35,0 kg



OTHER SYSTEMS

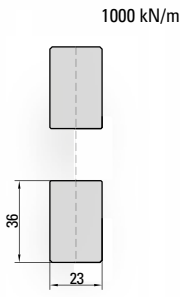
Z-Tool holder with individual clamping, suitable for your press brake

Delivery time on request



Flattening insert

40.500	24h
835 mm	10,0 kg
415 mm	5,0 kg



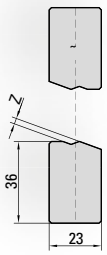
Z-Tool inserts Z 1,0 – 15,0

Z 1,0 – 2,5

24h

Model	α	Z (mm)	835 mm Price	415 mm Price
40.510	160°	1,0		
40.515	160°	1,5		
40.520	150°	2,0		
40.525	140°	2,5		
Weight				

1000 kN/m

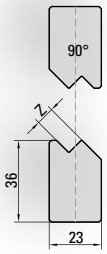


Z 1,0 – 8,0

24h

Model	α	Z (mm)	835 mm Price	415 mm Price
40.511	90°	1,0		
40.516	90°	1,5		
40.521	90°	2,0		
40.526	90°	2,5		
40.530	90°	3,0		
40.535	90°	3,5		
40.540	90°	4,0		
40.545	90°	4,5		
40.550	90°	5,0		
40.555	90°	5,5		
40.560	90°	6,0		
40.565	90°	6,5		
40.570	90°	7,0		
40.575	90°	7,5		
40.580	90°	8,0		
Weight				

1000 kN/m

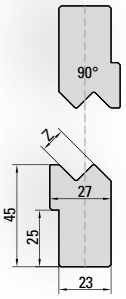


Z 8,5 – 12,0

24h

Model	α	Z (mm)	835 mm Price	415 mm Price
40.585	90°	8,5		
40.590	90°	9,0		
40.610	90°	10,0		
40.611	90°	11,0		
40.612	90°	12,0		
Weight				

1000 kN/m



Z 13,0 – 15,0

24h

Model	α	Z (mm)	835 mm Price	415 mm Price
40.613	90°	13,0		
40.614	90°	14,0		
40.615	90°	15,0		
Weight				

1000 kN/m

