

PRECISION BENDING SOLUTIONS

ADAPTORS

STE-ADAPTORS

Punch/top tool adaptors
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Punch/top tool adaptors

PRODUCT ADVANTAGES

- Cost-saving, easy and quick change of your press brake via standard punch/top tool adaptors to our standard-tool systems
- Use the variety of the punches/top tools of our STE-Systems
- Guaranteed exchangeability through highly precision grinding

Quantity of the needed punch/top tool adaptors
(Mounting distance 50 mm)

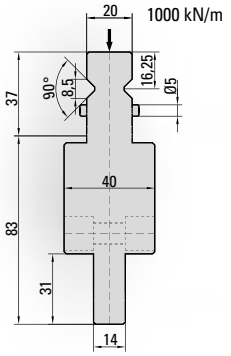
Length of the press brake (mm)	Quantity (pieces)
835	4
1.250	6
2.100	10
2.600	13
3.100	15
4.100	20

Punch/top tool adaptor ➔STE-System Amada

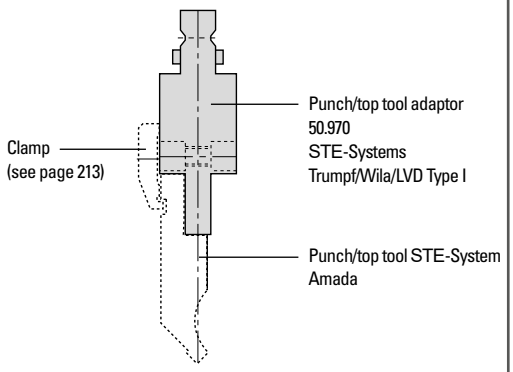
50.970 24h

150 mm | 4,0 kg

STE-Systems Trumpf/Wila/LVD Type I➔ STE-System Amada



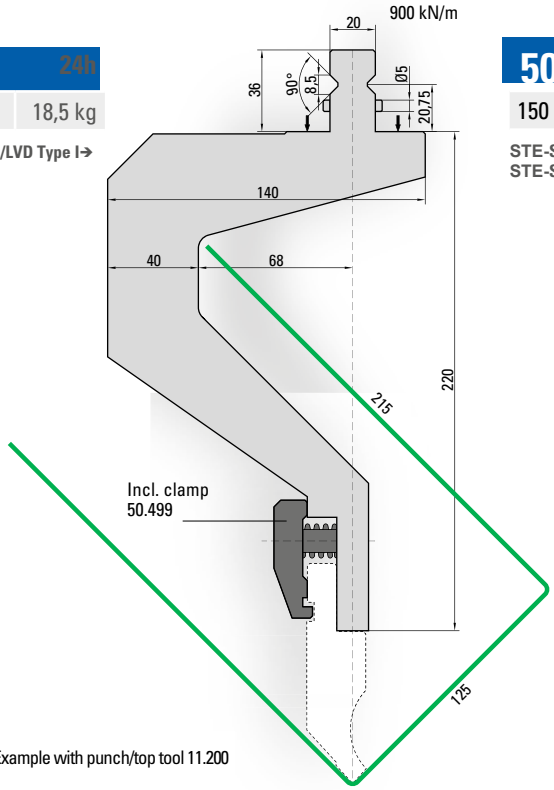
EXAMPLE OF USE



50.502 24h

200 mm | 18,5 kg

STE-Systems Trumpf/Wila/LVD Type I➔ STE-System Amada

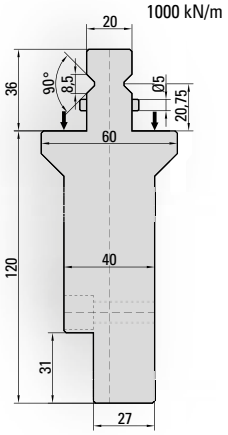


Example with punch/top tool 11.200

50.940 24h

150 mm | 6,2 kg

STE-Systems Trumpf/Wila/LVD Type I➔ STE-System Amada

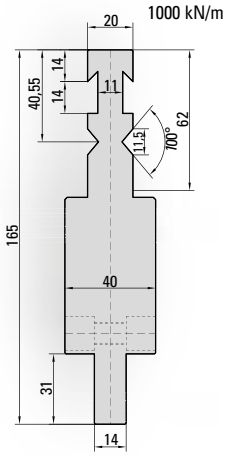


Punch/top tool adaptor ➔ STE-System Amada

50.983 24h

150 mm | 5,0 kg

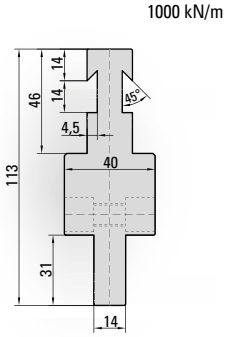
STE-System Bystronic „RF-A“➔
STE-System Amada



50.980 24h

150 mm | 3,2 kg

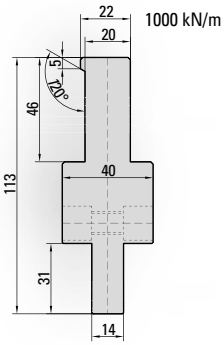
STE-System Bystronic „R“➔
STE-System Amada



50.981 24h

150 mm | 3,5 kg

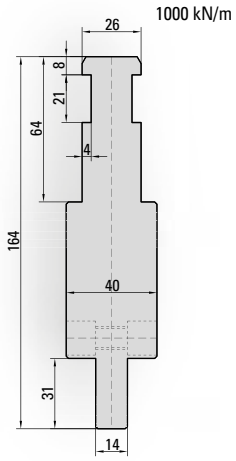
STE-System Bystronic „S“➔
STE-System Amada



50.991 24h

150 mm | 5,5 kg

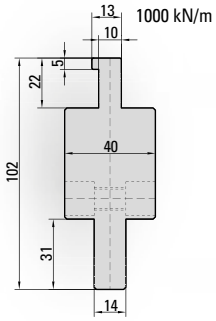
STE-System EHT➔
STE-System Amada



50.990 24h

150 mm | 3,0 kg

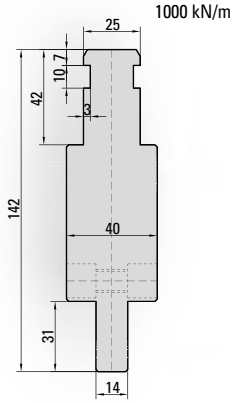
STE-System LVD Type II ➔
STE-System Amada



50.993 24h

150 mm | 4,9 kg

STE-System Weinbrenner➔
STE-System Amada

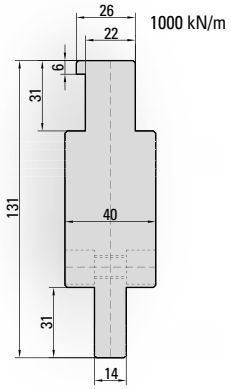


Punch/top tool adaptor ➔ STE-System Amada

50.994 24h

150 mm | 4,6 kg

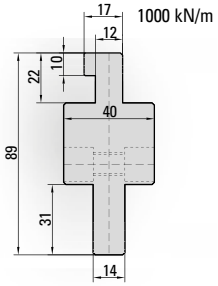
Darley ➔STE-System Amada



50.998 24h

150 mm | 2,7 kg

Haco ➔ STE-System Amada

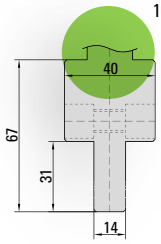


810.000

150 mm | On request

Individual punch/top tool adaptors

Delivery time on reqest



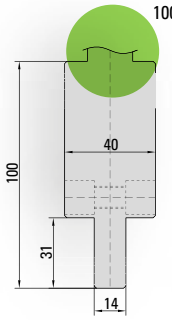
Please exactly measure the adaptor clamping!

820.000

150 mm | On request

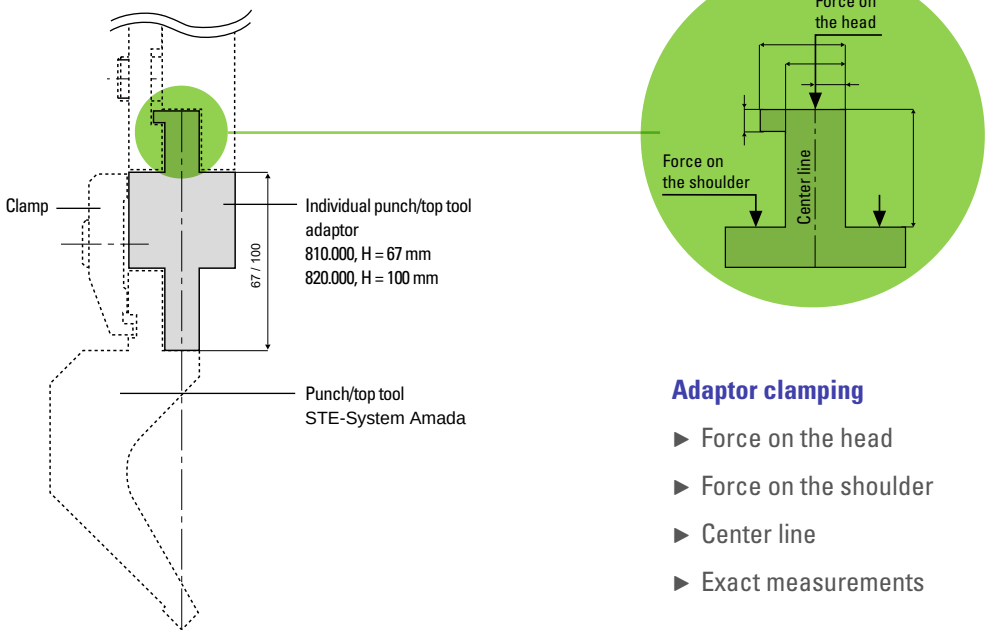
Individual punch/top tool adaptors

Delivery time on reqest



Please exactly measure the adaptor clamping!

EXAMPLE OF USE



Adaptor clamping

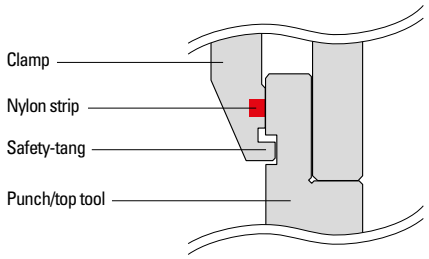
- ► Force on the head
- ► Force on the shoulder
- ► Center line
- ► Exact measurements

Clamps L = 150 mm

PRODUCT ADVANTAGES

- Fast **horizontal** tool change via fast clamping at: 50.551, 50.900, 50.903, 50.905
- Improved clamping via nylon strip at: 50.903, 50.905, 50.910

EXAMPLE OF USE

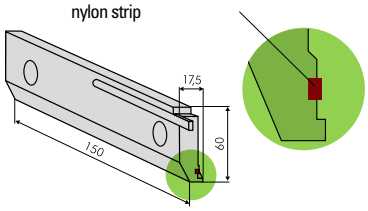


50.903 — 24h

150 mm		0,7 kg

Mechanical fast clamp
Adjusted by eccentric lever

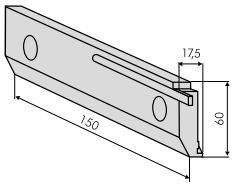
ADVANTAGE:
Improved clamping via nylon strip



50.900 — 24h

150 mm		0,7 kg

Mechanical fast clamp
Adjusted by eccentric lever

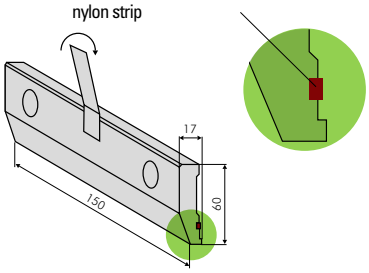


50.905

150 mm		1,0 kg

Mechanical fast clamp
Adjusted by handle

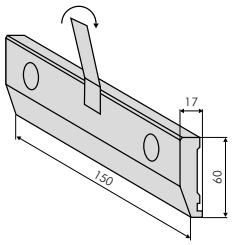
ADVANTAGE:
Improved clamping via nylon strip



50.551 — 24h

150 mm		1,0 kg

Mechanical fast clamp
Adjusted by handle

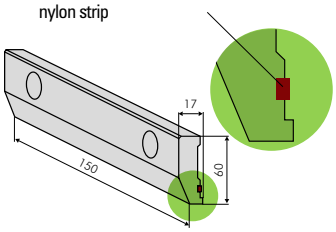


50.910 — 24h

150 mm		0,8 kg

Clamp
Clamping by screws

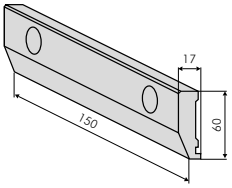
ADVANTAGE:
Improved clamping via nylon strip



50.571 — 24h

150 mm		0,7 kg

Clamp
Clamping by screws

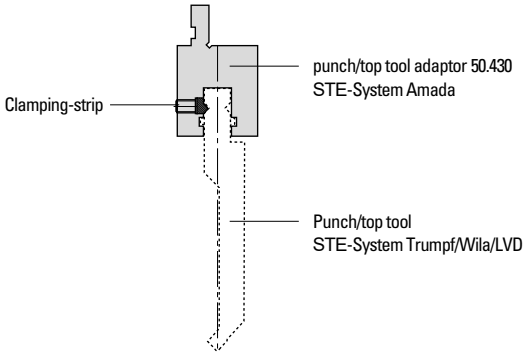


Punch/top tool adaptor ➔STE-Systems Trumpf/Wila/LVD

Quantity of the needed punch/top tool adaptors
(Mounting distance 50 mm)

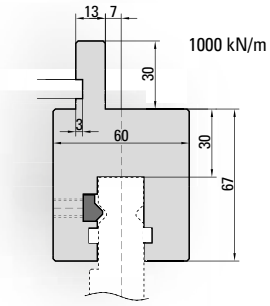
Length of the press brake (mm)	Quantity (pieces)
835	4
1.250	6
2.100	10
2.600	13
3.100	15
4.100	20

EXAMPLE OF USE



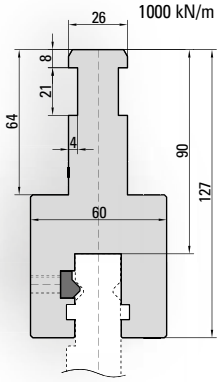
50.430
150 mm

STE-System Amada➔
STE-Systems Trumpf/Wila/LVD Type I



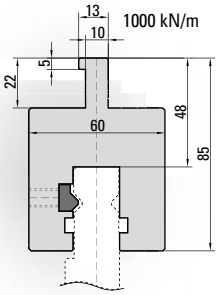
50.450
150 mm 5,0 kg

STE-System EHT➔
STE-Systems Trumpf/Wila/LVD



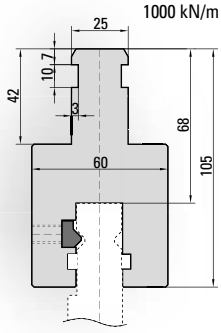
50.470
150 mm 3,8 kg

STE-System LVD Type II ➔
STE-Systems Trumpf/Wila/LVD Type I



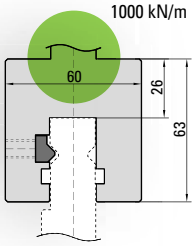
50.490
150 mm 4,5 kg

STE-System Weinbrenner ➔
STE-Systems Trumpf/Wila/LVD Type I



850.000
150 mm On request

Individual punch/top tool adaptor STE-Systems Trumpf/Wila/LVD Type I
Delivery time on reqest

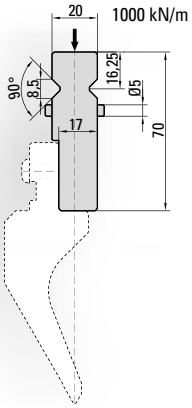


Please exactly measure the adaptor clamping!

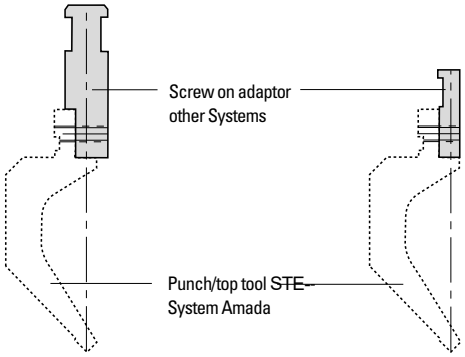
Screw on adaptor

50.965	24h	
835 mm		8,3 kg
415 mm		4,2 kg
835 mm sectionalized		8,3 kg

STE-System Amada➔
STE-Systems Trumpf/Wila/LVD Type I



EXAMPLE OF USE





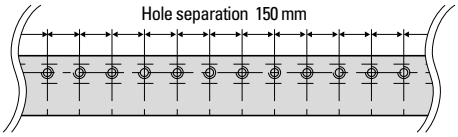
Die shoe adaptors STE-System Amada

PRODUCT ADVANTAGES

- Die shoe adaptor for 60 mm clamping width can be used on all press brakes with a flat table, to use dies**STE-System Amada**
- Use the variety of the dies STE-System Amada (see chapter 1)

EXAMPLE OF USE

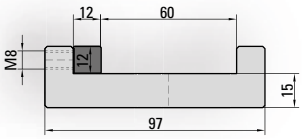
M8 grub screw for a constant clamping of sectionalized dies STE-System Amada with clamping strip

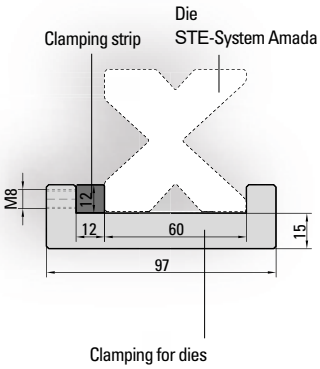


Front view

60.680 – 60.683

Model	Length	Price	Weight
60.680	2100 mm		31,0 kg
60.681	2600 mm		38,0 kg
60.682	3100 mm		45,5 kg
60.683	4100 mm		60,0 kg







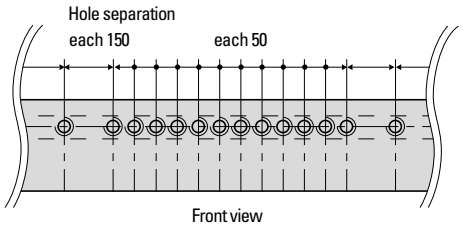
Die shoe adaptors STE-Systems Trumpf/Wila/Bystronic

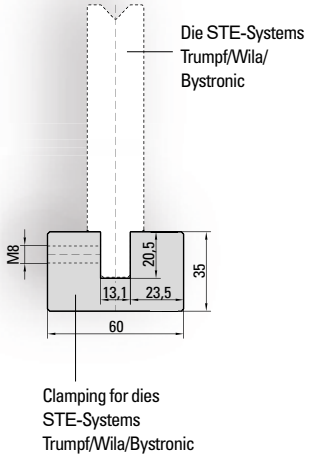
PRODUCT ADVANTAGES

- ► Die shoe adaptor for 13 x 20 mm clamping width can be used on all press brakes with a flat table, to use dies **STE-System Trumpf/Wila/Bystronic**
- ► Use the variety of the dies STE-System Trumpf (see chapter 2) STE-System Wila (see chapter 3) STE-System Bystronic (see chapter 5)

EXAMPLE OF USE

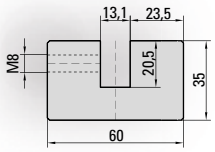
M8 grub screw for a constant clamping of sectionalized dies STE-Systems Trumpf/Wila/Bystronic





60.901 – 60.904

Model	Length	Price	Weight
60.901	2100 mm		38,5 kg
60.902	2600 mm		47,5 kg
60.903	3100 mm		57,0 kg
60.904	4100 mm		75,0 kg



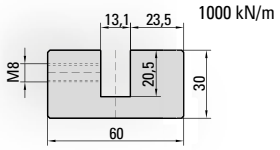


Die adaptors

60.910 — 24h

1000 mm		15,0 kg
500 mm		7,5 kg

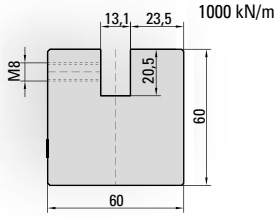
STE-System Amada➔
STE-Systems Trumpf/Wila/Bystronic



60.920 — 24h

1000 mm		30,0 kg
500 mm		15,0 kg

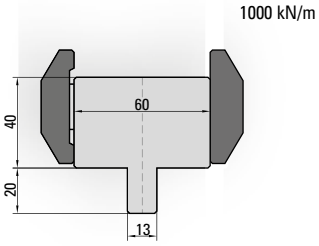
STE-System Amada➔
STE-Systems Trumpf/Wila/Bystronic



60.925 — 24h

835 mm		25,0 kg
415 mm		12,5 kg

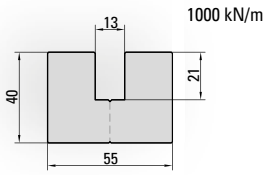
STE-Systems Trumpf/Wila/Bystronic➔
STE-System Amada



60.940 — 24h

500 mm		7,5 kg

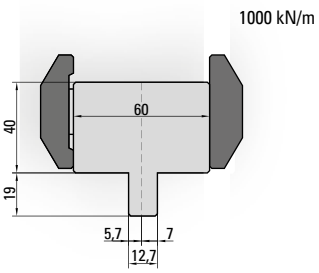
STE-System EHT➔
STE-Systems Trumpf/Wila/Bystronic



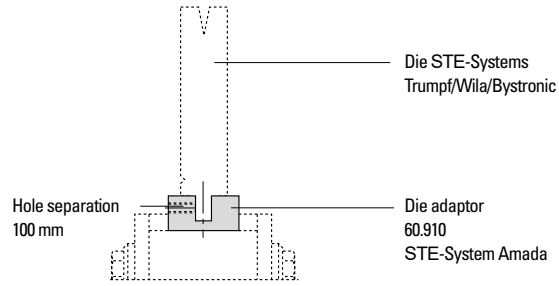
60.930 — 24h

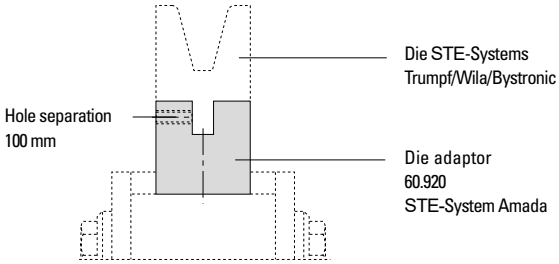
835 mm		25,0 kg
415 mm		12,5 kg

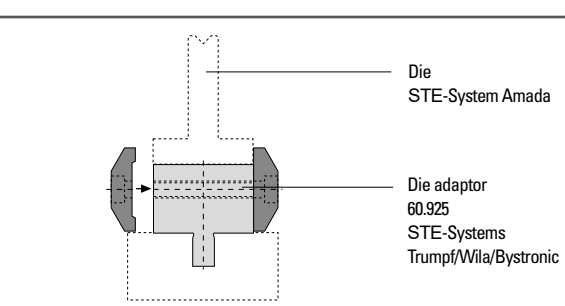
STE-System LVD➔
STE-System Amada

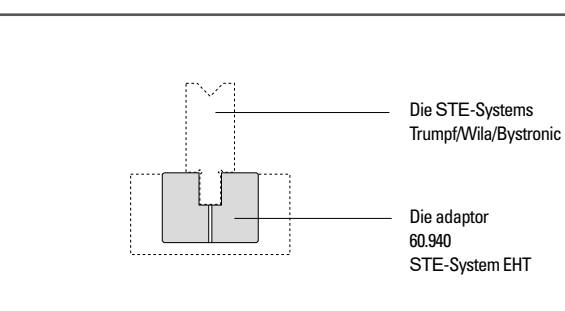


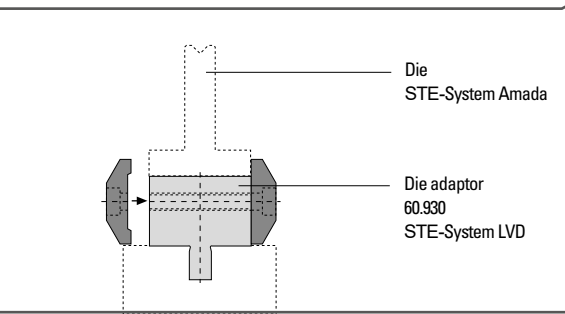
EXAMPLES OF USE









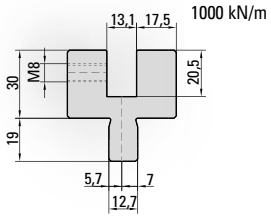


Die adaptors

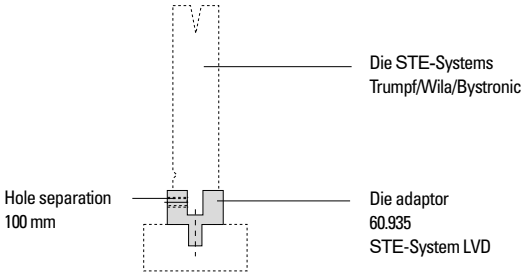
60.935 24h

1000 mm	11,0 kg
500 mm	5,5 kg

STE-System LVD➔ STE-Systems Trumpf/Wila/Bystronic



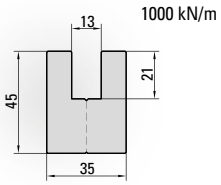
EXAMPLES OF USE

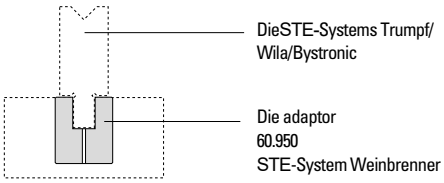


60.950 24h

500 mm	4,5 kg

STE-System Weinbrenner➔STE-Systems Trumpf/Wila/Bystronic

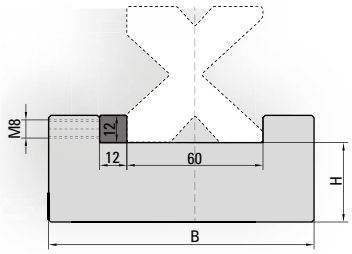




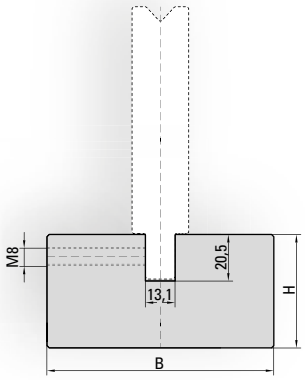
PRESS BRAKE TOOLS STE-SYSTEM TRUMPF
see chapter **02**

Individual die adaptors

Individual die adaptor ➔STE-System Amada
Die adaptor according to your specifications suitable for your press brake
Delivery time on reqest



Individual die adaptor➔ STE-Systems Trumpf/Wila/Bystronic Die adaptor according to your specifications suitable for your press brake
Delivery time on reqest



Individual die adaptor➔ STE-Systems Trumpf/Wila/Bystronic Die adaptor according to your specification suitable for your press brake
Delivery time on reqest

